



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3639-1
Job Sheet 181512



Part No: D3639-1

Job Qty: 2 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/30/18

Job Tracking No:

Due Date: 8/16/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Waterjet		21 18/07/30
100	Waterjet	2 pcs	8/16/18	8/16/18	0.00	0.15	Waterjet1		21 18/07/30
110	QC	2 pcs	8/16/18	8/16/18	0.00	0.00	QC2 Waterjet-2		21 18/07/30
120	QC	2 pcs	8/16/18	8/16/18	0.00	0.00	QC8-3		PD 18-08-01
130	Brake NC	2 pcs	8/16/18	8/16/18	0.06	0.09	Brake NC 1		
140	QC	2 pcs	8/16/18	8/16/18	0.00	0.00	QC5		21 18-08-10
150	HandFinish	2 pcs	8/16/18	8/16/18	0.00	0.12	HandFinish1		D.R. 18/08/13
160	QC	2 pcs	8/16/18	8/16/18	0.00	0.00	QC3		AUG 13 2018
170	Packaging	2 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3-1		AUG 16 2018
180	QC21-SA	2 Ea	8/16/18	8/16/18	0.00	0.00	QC21		AUG 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.4780 sf (.239 ea)	90-Start up Operation	5074822

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	69	0

Part Specifications

Specifications could not be found.

Plex 7/30/18 10:17 AM dart.leroux.jason



Container No: S097483



Part: D3639-1

Job No: 181512

Serial No/Batch: S097483

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 07/30/18

DART AEROSPACE LTD		Work Order:	
Description: Doubler		Part Number:	D3639-1
Inspection Dwg: D3639 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.625	+0.008/-0.001	Ø.626	1		V=Ø-03	
Ø0.191	+0.005/-0.001	Ø.194	1		T-pr	
Ø0.098	+0.004/-0.001	Ø.097	1			
0.69	+/-0.030	.69	1			
1.59	+/-0.030	1.59	1			
2.49	+/-0.030	2.49	1			
3.39	+/-0.030	3.39	1			
3.990	+/-0.010	3.992	1			
4.990	+/-0.010	4.993	1			
5.19	+/-0.030	5.19	1			
6.99	+/-0.030	6.99	1			
8.64	+/-0.030	8.64	1			
0.45	+/-0.030	.45	1			
0.710	+/-0.010	.714	1			
2.000	+/-0.010	2.004	1			
2.75	+/-0.030	2.75	1			
3.55	+/-0.030	3.55	1			
4.00	+/-0.030	4.00	1			
2.000	+/-0.010	2.003	1			
2.590	+/-0.010	2.589	1			

Measured by:	pc	Audited by:	PD	Prototype Approval:	N/A
Date:	18/07/30	Date:	18-08-01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	